

Date: Thursday, 17/07/2008 3:25:09 PM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SQUARE SLEEVE
Job Number : 40612	
Estimate Number : 13470	
P.O. Number :	Part Number : PB6743001121
This Issue : 17/07/2008 S.O. No. :	Drawing Number : B6743001 PAGE34
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B1
Previous Run :	Material :
Written By :	Due Date : 24/07/2008 Qty: 5 Um: Each
Checked & Approved By : <u>MF 08-07-17</u>	
Comment : Est Rev:A 08-07-17 new issue DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B1250X01250	6061-T6 Bar 1.25 x 1.25
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Comment: Qty.: 0.4112 f(s)/Unit Total: 2.0559 f(s)

6061T6 bar 1.25 x 1.25

batch: M106259

J.L 08/07/12

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: Cut blank 4.8" long

J.L 08/07/12

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: 1- Machine as per Folio FA567 and Dwg PB67-43001  
 2- deburr

MF 08/07/29

5

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MF 08/07/29

5

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/07/30 (K)

6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1  
 Chemical Conversion Coat as per QSI 005 4.1

MF

08/07/30 (5)

Date: Thursday, 17/07/2008 3:25:09 PM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE SLEEVE

Job Number: 40612

Part Number: PB6743001121

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



M 10,2316



Comment: POWDER COATING

1- mask inside of tube before powder coating

> BL 08-07-31 (5)

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

3:30

OVEN TEMPERATURE:

320

FINISH TIME:

4:00

M-1 08/07/31

(5x)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 08/07/31

(5)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 510

8/8/14

(5x)

54

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/15

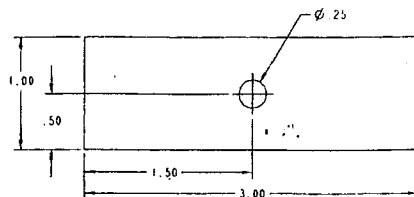
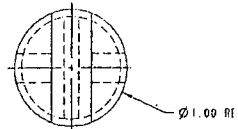
(5)

Job Completion

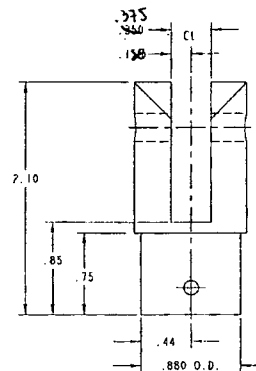


MF 08-08-14

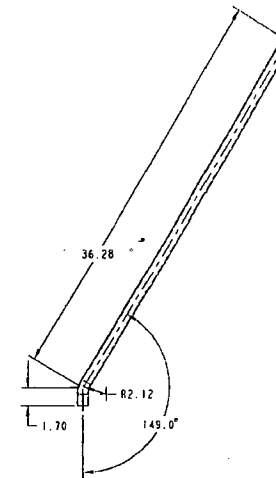
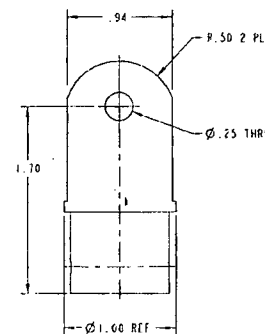
RELEASED



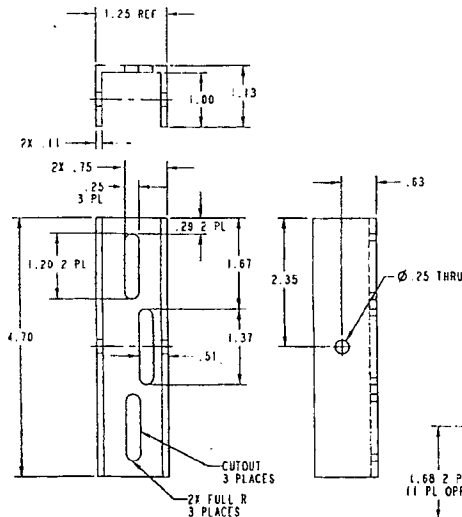
① -271 DOUBLER  
MATERIAL: .125 THK, 6061-T6, 00-A-250/11  
SCALE 2.000



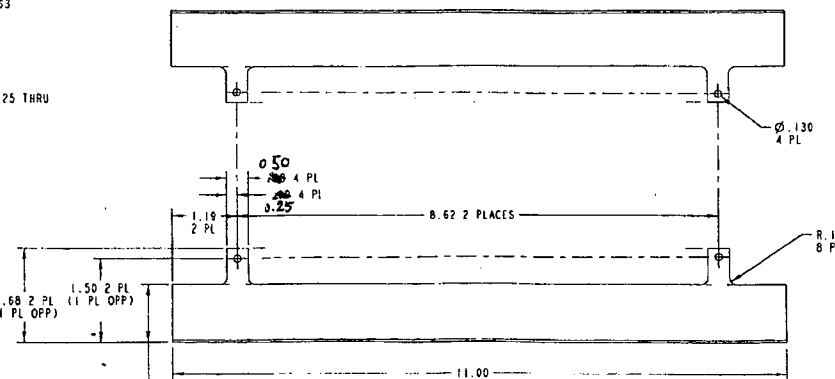
① -125 CLEVIS  
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8  
SCALE 2.000



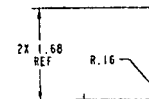
① -343 TUBE ARM  
MATERIAL: 1.00 O/D X .065 WALL 6061-T6 TUBE  
WH-T-700/6  
SCALE 0.200



① -121 SQUARE SLEEVE  
MATERIAL: 1.25 SQ, 7075-T6, 00-A-200/11  
SCALE 1.000



① -267 PAD ATTACHMENT FIXTURE  
MATERIAL: .032 THK 2024-T3, 00-A-250/4  
SCALE 1.000



PREMIER AVIATION, INC.  
9000 Aviation Parkway, Grand Prairie, Texas 75052  
DATE: 08/08/88 BY: DCSUV8  
REV: 61  
B67-43001

ORIGINAL

